

Purchasing Receipts

Print

Plex 7/3/2018 8:37 AM dari Tollis Andrew

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 *Tel. : 450 641-3330*

Customer: 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Shipping Order

27/06/2018

Order : 136010
Reference : 40153
Bid : 27770
Ship : PICK UP / PICK

Ship To

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
SF14124HR	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
304 STAIN FLA .25" X .500" HR 17 X 12.92'		219.64	<u>219.64</u>	<u>0</u>
SR14174	HT: 677-36108 17-4PH ROU .250 DIA h900 1 X 11' ht6sh0596	06/07/18	11	11
SF144174	17-4 PH FLAT 1/4" X 4.00" H900 1 X 12.58'		12.58	<u>12.58</u>
SR234174	HT273320 ST 17-4PH ROU 2.750 DIA H1150 1 X 6'	06/07/18	6	6

SHIP JOURNEY COLLECT
JP

Shipping : _____
Package No. : _____



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040153

Supplier:	MES002-VC Metaux Solutions 2625 boul Jacques-Cartier Est Longueuil QC J4N 1L7 Canada Phone: 800 558 8858 Fax: 514 633 8044	PO No:	PO040153
		PO Date:	6/11/18
		Due Date:	6/25/18
		Purchase Order Revision:	
		Revision Date:	
		Ship-To Contact:	Lavoie, Chantal Phone: clavoie@dartaero.com
Ship To:	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via:	Ground
		Pymt Terms:	Net 30
		Freight Terms:	
		Special Comments:	bid 27770

E-MAILED
JUN 11 2018

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M304B0.250x0.500		304 Bar .250 X .500 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	6/15/18	200 ft	0 ft	200 ft	\$4.25/ft	\$850.00
	A1						200 ft	200 ft		At 18/06/28
2	M17-4-H900-R0.250		17-4 SS H900 Round Bar 0.250" : M174PH-H900R0.500 MATERIAL: 17-4 PH COND. H900 AS PER AMS 5643	Firmed	6/25/18	12 ft	0 ft	12 ft	\$23.40/ft	\$280.80
	A1					12 ft	12 ft			At 18/06/28
3	M17-4-H1150-R2.750		17-4 SS H1150 Round Bar 2.750" : MATERIAL: 17-4 PH CONDITION H1150 receive ft	Firmed	6/25/18	6 ft	0 ft	6 ft	\$184.65/ft	\$1,107.90
	A1					6 ft	6 ft			At 18/06/28
4	M17-4-H900-B0.250X4.000		17-4 SS H900 Bar 0.250" X 04.000" : MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643 GRAIN MUST RUN ALONG LENGTH OF BAR MINIMUM YIELD TENSILE STRENGTH = 100KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI receive ft	Firmed	6/25/18	12 ft	0 ft	12 ft	\$69.05/ft	\$828.60
	A1					12 ft	12 ft			At 18/06/28
Grand Total: \$3,067.30										

Order Notes

Order Notes**Procurement Quality Clauses**

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 part notification by supplier
- A043 retention of quality documents

- A048 counterfeit parts avoidance, detection, mitigation and disposition program

- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/11/18 8:17 AM dart.lavoie.chantal

METAUX SOLUTIONS INC
 2625 BOUL JACQUES CARTIER EST
 LONGUEUIL, QUEBEC
 J4N 1L7 Tel. : 450 641-3330

Bid 05/06/2018 27770
Sales Rep. : JEROME PRIMEAU
Reference : chantal
Expiration Date : 03/09/2018

Customer: 6323336

DART AEROSPACE LTD
 1270, ABERDEEN STREET
 HAWKESBURY, ONTARIO
 K6A 1K7

Ship To :

Same

Tel.: 1 613 632-3336

<i>Item No.</i>	<i>Description</i>	<i>Qty</i>	<i>Price</i>	<i>Total</i>	<i>Tx</i>
SR14174	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N				
SR14174	17-4PH ROU .250 DIA h900 1 x 12' r/l ht;	12	23.40	280.80 ✓	A
SF144174	17-4 PH FLAT 1/4" X 4.00" H900 1 X 12' R/L	12	69.05	828.60 ✓	A
SR234174	HT; ST 17-4PH ROU 2.750 DIA H1150 1 X 6'	6	184.65	1 107.90 ✓	A
	HT;				

7/10 DAYS

304 B.O. 250 x 0.500
 x 200 ft

<i>A) Regist :</i>	<i>COPY</i>	<i>Subtotal</i>	2 217.30
		<i>HST :</i>	288.25
<i>Total :</i>			2 505.55

CERTIFICATE OF TEST

CERTIFICAT D'ESAI'S

Page 01 of 02

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Certification Date
19-JUN-2018

44926-J
PART NUMBER/NUMÉRO DE PIÈCE

voice Number
T380992

511673

SOLD TO:	METAUX SOLUTIONS INC.	SHIP TO:	METAUX SOLUTIONS (RIVE-SUD)
VENDU À:	EXPÉDIÉ À:		
	2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1L7		2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1

Description: 17-4 HRAP BAR SOL ANN ASTM A564
1/4 X 4 FLAT X 12 R/L
HEAT: 273320

ITEM: 511673

Line Total: 44 LB

Specifications:

AMS 5643 V	ASTM A564 T630 13	ASME SA564 T630 15
AMS 2303 F	AMS H 6875 B	ASTM A370 17
ASTM F899 12		

CHEMICAL ANALYSIS

C	SI	MN	CR	MO	CU	NI	CO
0.033	0.42	0.5300	15.19	0.22	3.28	4.61	0.068
P	S	N	TA	NBTA			
0.025	0.001	0.037	0.0015	0.273			

RCPT: R483230

COUNTRY OF ORIGIN : ITALY

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED IN AREA	HARDNESS BHN
COND A					343
DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED IN AREA	HARDNESS BHN
DEV: H900 L	KSI	KSI	IN 02 IN	56.0	430
	180.0	201.0	17.0		

GRAIN SIZE : 5

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST CERTIFICAT D'ESAI

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

44926-J
PART NUMBER/NUMÉRO DE PIÈCE

511673

Page 02 of 02

Certification Date
19-JUN-2018

Invoice Number
T380992

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VENDU À:	EXPÉDIÉ À:		
	2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1L7		2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1

Description: 17-4 HRAP BAR SOL ANN ASTM A564
1/4 X 4 FLAT X 12' R/L
HEAT: 273320

ITEM: 511673

Line Total: 44 LB

MATERIAL IS FREE FROM MERCURY CONTAMINATION
THERMAL TREATMENT: OK
SOL ANNEALED 1904F 1 HR
AIR COOLED TO BELOW 90F
MACRO: OK
MICRO1: OK
AMS NO :2303
SEVERITY :0.0
FREQUENCY:0.0

COMMENTS

melt/mfg italy
red ratio 49.8:1
dfars compliant

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JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

SPECIFICATION CONTROL DRAWING

1	2	3	4	5	6	7	8																																														
D	C	B	A																																																		
<p>D PURCHASE MATERIAL: H TYPE 630 / S17400 SS BAR Gauge must be along length of bar Minimum yield strength per table Minimum ultimate strength per table</p> <p>B SPECIFICATION: AMS 5604 OR AMS A693 OR ASTM 564</p> <p>C PART NUMBER: M17-4 HHHH-B T.TT COND THICK WIDTH WHERE: HHHHH SPECIFIES THE MATERIAL CONDITION (PER TABLE BELOW) T.TT SPECIFIES THE THICKNESS WWWW SPECIFIES THE WIDTH</p> <p>A MATERIAL CONDITION TABLE:</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>CODE</th> <th>CONDITION</th> <th>MIN YIELD STRENGTH (KSI)</th> <th>MIN ULTIMATE TENSILE STRENGTH (KSI)</th> </tr> </thead> <tbody> <tr> <td>(OMITTED)</td> <td>(NONE SPECIFIED (CONDITION A NOT ACCEPTABLE)</td> <td>100</td> <td>150</td> </tr> <tr> <td>H900</td> <td>H900</td> <td>170</td> <td>190</td> </tr> <tr> <td>H925</td> <td>H925</td> <td>155</td> <td>170</td> </tr> <tr> <td>H1025</td> <td>H1025</td> <td>145</td> <td>155</td> </tr> <tr> <td>H1075</td> <td>H1075</td> <td>125</td> <td>145</td> </tr> <tr> <td>H1100</td> <td>H1100</td> <td>115</td> <td>140</td> </tr> <tr> <td>H1150</td> <td>H1150</td> <td>105</td> <td>135</td> </tr> <tr> <td>COND A</td> <td>CONDITION A (SOLUTION TREATED)</td> <td></td> <td></td> </tr> </tbody> </table> <p>NOTES: MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR TENSION OR SHEAR APPLICATIONS IN COLD WEATHER CONDITIONS MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR APPLICATIONS WHERE STRESS CORROSION CRACKING IS POSSIBLE CONDITION A NOT TO BE USED IN DESIGN FOR FINAL PRODUCT AND SHOULD ALWAYS BE HEAT TREATED</p> <p>B EXAMPLES:</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>PART</th> <th>PART NUMBER</th> </tr> </thead> <tbody> <tr> <td>0.250" X 4.000" BAR MINUTS = 150 KSI, MIN YTS = 100 KSI</td> <td>M17-4-B0.250X4.000</td> </tr> <tr> <td>1.000" X 2.500" BAR H900 CONDITION</td> <td>M17-4-H900-B1.000X2.500</td> </tr> <tr> <td>0.500" X 3.250" BAR H1025 CONDITION</td> <td>M17-4-H1025-B0.500X3.250</td> </tr> <tr> <td>0.750" X 2.500" BAR A CONDITION</td> <td>M17-4-CONDA-B0.750X2.500</td> </tr> </tbody> </table>								CODE	CONDITION	MIN YIELD STRENGTH (KSI)	MIN ULTIMATE TENSILE STRENGTH (KSI)	(OMITTED)	(NONE SPECIFIED (CONDITION A NOT ACCEPTABLE)	100	150	H900	H900	170	190	H925	H925	155	170	H1025	H1025	145	155	H1075	H1075	125	145	H1100	H1100	115	140	H1150	H1150	105	135	COND A	CONDITION A (SOLUTION TREATED)			PART	PART NUMBER	0.250" X 4.000" BAR MINUTS = 150 KSI, MIN YTS = 100 KSI	M17-4-B0.250X4.000	1.000" X 2.500" BAR H900 CONDITION	M17-4-H900-B1.000X2.500	0.500" X 3.250" BAR H1025 CONDITION	M17-4-H1025-B0.500X3.250	0.750" X 2.500" BAR A CONDITION	M17-4-CONDA-B0.750X2.500
CODE	CONDITION	MIN YIELD STRENGTH (KSI)	MIN ULTIMATE TENSILE STRENGTH (KSI)																																																		
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H925	H925	155	170																																																		
H1025	H1025	145	155																																																		
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H1100	H1100	115	140																																																		
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0.500" X 3.250" BAR H1025 CONDITION	M17-4-H1025-B0.500X3.250																																																				
0.750" X 2.500" BAR A CONDITION	M17-4-CONDA-B0.750X2.500																																																				
B	A	A	A																																																		
<p>D APPROVED</p> <p>A DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA REV. B SHEET 1 OF 1 SCALE NTS</p> <p>B DRAWING NO. C DATE DD M17-4-B WM TITLE CP 17-4 SS BAR DE APPR. DATE 17.09.14</p> <p>C COPYRIGHT © 2002 BY DART AEROSPACE LTD ALL INFORMATION CONTAINED HEREIN IS UNPUBLISHED PROPRIETARY INFORMATION. IT IS PROVIDED CONFIDENTIAL AND MAY NOT BE COPIED, DISCLOSED, REDISCLOSED, OR OTHERWISE MADE AVAILABLE EXCEPT AS AUTHORIZED IN WRITING BY DART AEROSPACE LTD.</p>																																																					

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M174-H900-80.250x4.000
 DATE: 18/06/28

PO / BATCH NO.: P0040153/5088679

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12.58'
 QUANTITY INSPECTED: 12.58
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250"
 THICKNESS RECEIVED: 0.250"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<u>AMS 5643</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<u>HT:273320</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	<u>A</u> <u>DAS</u> <u>9</u> <u>9.89</u>	SIGNED OFF BY: _____
DATE:	<u>18/06/28</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

CERTIFICATE OF TEST

CERTIFICAT D'ESAI

Page 01 of 02

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Certification Date
19-JUN-2018

44926-J

PART NUMBER/NUMÉRO DE PIÈCE

510497

Invoice Number
T380991

SOLD TO: VENDU À:	METAUX SOLUTIONS INC.	SHIP TO: EXPÉDIÉ À:	METAUX SOLUTIONS (RIVE-SUD)
	2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1L7		2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1

Description: 17-4 SOL ANN CF BAR
1/4 RD X 12' R/L
HEAT: 6SH0596

ITEM: 510497

ASTM A564
Line Total: 2 LB

Specifications:

AMS 5643 U
ASTM A388 16
ASTM F899 12B

ASTM A564 T630 13
AMS 2303 F

ASME SA564 T630 13
EN 10204 3.1

CHEMICAL ANALYSIS

C	SI	MN	P	S	NI	CR	MO
0.02	0.46	0.66	0.026	0.001	4.30	15.33	0.10
CU	NBTA	NB	TA				
3.38	0.23	0.23	0.0044				

RCPT: R378229

COUNTRY OF ORIGIN : TAIWAN

MECHANICAL PROPERTIES

DESCRIPTION COND A	YLD STR	ULT TEN	%ELONG	%RED IN AREA	HARDNESS BHN
				315	

DESCRIPTION DEV: H900 L	YLD STR KSI	ULT TEN KSI	%ELONG IN 02 IN	%RED IN AREA	HARDNESS BHN
	220.0	221.0	15.0	61.0	421

GRAIN SIZE : 8

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We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport respecte les spécifications décrites ci-haut.

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Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST

CERTIFICAT D'ESAIIS

Page 02 of 02

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Certification Date
19-JUN-2018

44926-J

PART NUMBER/NUMÉRO DE PIÈCE

Invoice Number
T380991

510497

6

SOLD TO:	METAUX SOLUTIONS INC.	SHIP TO:	METAUX SOLUTIONS (RIVE-SUD)
VENDU À:	EXPÉDIÉ À:		
	2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1L7		2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1

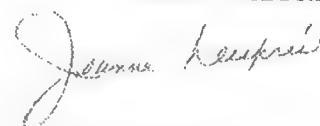
Description: 17-4 SOL ANN CF BAR |
1/4 RD X 12' R/L |
HEAT: 6SH0596 |
ITEM: 510497 |
ASTM A564
Line Total: 2 LB

MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL
MACRO: OK
MICRO1: OK

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JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL M174PH / S17400 / TYPE 630 SS ROUND BAR
GRAIN MUST BE ALONG LENGTH OF BAR
MINIMUM YIELD STRENGTH PER TABLE
MINIMUM ULTIMATE STRENGTH PER TABLE

SPECIFICATION:
 PART NUMBER:

AMS 5643 OR ASTM A564
M174- | HHHHH | R | XXXX | WHERE: HHHHH SPECIFIES THE MATERIAL CONDITION (PER TABLE BELOW)
COND : O.D.

MATERIAL CONDITION TABLE:

CODE	CONDITION	MIN YIELD TENSILE STRENGTH (KSI)	MIN ULTIMATE TENSILE STRENGTH (KSI)
(OMITTED)	NONE SPECIFIED (CONDITION A NOT ACCEPTABLE)	100	150
H900	H900	170	190
H905	H925	155	170
H1025	H1025	145	155
H1075	H1075	125	145
H1100	H1100	115	140
H1150	H1150	105	135
COND A	CONDITION A (SOLUTION TREATED)		

- NOTES: MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR TENSION OR SHEAR APPLICATIONS IN COLD WEATHER CONDITIONS
- MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR APPLICATIONS WHERE STRESS CORROSION CRACKING IS POSSIBLE
- CONDITION A NOT TO BE USED IN DESIGN FOR FINAL PRODUCT AND SHOULD ALWAYS BE HEAT TREATED

EXAMPLES:

PART NUMBER: M174-R1/000
7.000" DIAMETER BAR MINUTTS = 150 KSI, MIN YTS = 100 KSI
2.500" DIAMETER BAR H900 CONDITION
3.250" DIAMETER BAR H1025 CONDITION
0.750" DIAMETER BAR A CONDITION

DESIGN DRAWN	NO	DART AEROSPACE LTD
CHECKED CP	NO	HAWKESBURY, ONTARIO, CANADA
MFG. APPR. RA	NO	REV. C
APPROVED DE APPR.	NO	SHEET 1 OF 1
DATE 17.09.14	NO	SCALE NTS
	CP	DATE 05.03.16

APPROVED
D 2017-10-31
EN17-728

D 2017-10-31
EN17-728

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M17-4-H100-R0.250
 DATE: 18/06/28

PO / BATCH NO.: P0040153/208678

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 11'
 QUANTITY INSPECTED: 11'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250"
 THICKNESS RECEIVED: 0.250"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<u>ASTM A564</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> X <input type="checkbox"/> N	<u>HT: 6540596</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u> <small>DAS 9</small> <small>9-80</small>	SIGNED OFF BY: _____
DATE: <u>18/06/28</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

CERTIFICATE OF TEST

CERTIFICAT D'ESAIIS

Page 01 of 02

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Certification Date
19-JUN-2018

44926-J

Invoice Number
T380993

PART NUMBER/NUMÉRO DE PIÈCE

527141

SOLD TO:	METAUX SOLUTIONS INC.	SHIP TO:	METAUX SOLUTIONS
VENDU À:	EXPÉDIÉ À:		(RIVE-SUD)
2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1L7		2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1	

Description: 17-4 HR RT BAR COND H1150
2-3/4 RD S/C 6'0" (72.0")
HEAT: 721Y

ITEM: 527141

ASTM A564
Line Total: 121.26 LB

Specifications:

AMS 5643 V	ASTM A564 TYPE 630 13E1	ASME SA564 TYPE 630 13
AMS 2750 D	AMS H 6875 B	AMS 2303
MIL STD 1685 A	EN 10204 3.1	ASTM A388 S1

CHEMICAL ANALYSIS

C	CB	CO	CR	CU	MN	MO	N
0.034	0.231	0.05	15.18	3.34	0.81	0.014	0.019
NI	P	S	SI	TA	TI	CBTA	
4.2200	0.019	0.017	0.57	0.005	0.0035	0.236	

RCPT: R478862

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED	HARDNESS
	KSI	KSI	IN 02 IN	IN AREA	BHN
COND H1150	120.18	139.47	20.75	60.91	321

GRAIN SIZE : 8

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST

CERTIFICAT D'ESAI

Page 02 of 02

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Certification Date
19-JUN-2018

44926-J

Invoice Number
T380993

PART NUMBER/NUMÉRO DE PIÈCE

527141

SOLD TO: VENDU À:	METAUX SOLUTIONS INC. 2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1L7	SHIP TO: EXPÉDIÉ À:	METAUX SOLUTIONS (RIVE-SUD) 2625 BOUL JACQUES CARTIER EST LONGUEUIL QC J4N 1
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Description: 17-4 HR RT BAR COND H1150
2-3/4 RD S/C 6'0" (72.0")
HEAT: 721Y

ASTM A564
Line Total: 121.26 LB

ITEM: 527141

MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL
MACRO: OK
MICRO1: OK
AMS NO :2301
SEVERITY :0.15
FREQUENCY:0.25

COMMENTS

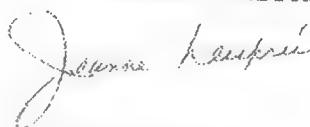
MELT/MFG USA
RED RATIO 9.8:1
COMPLIES WITH DFAR 252.225-7009
2011/65/EU ROHS COMPLIANT

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont pénitables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M17-4-H1150-R2.750
 DATE: 18/06/21

PO / BATCH NO.: P0040153/S088480

MATERIAL CERT REC'D: _____
 QUANTITY RECEIVED: 6.04
 QUANTITY INSPECTED: 6.04
 QUANTITY REJECTED: _____

THICKNESS ORDERED: 2.750"
 THICKNESS RECEIVED: 2.750"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/>	N
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	N
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/>	ASTM A564
CORRECT THICKNESS	Y <input checked="" type="checkbox"/>	N
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/>	N HT:7214
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/>	N
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/>	N
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AJ/RD 18-07-06</u>	SIGNED OFF BY: _____
DATE: <u>18/06/21</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

<p>Bollinghaus Steel, SA DIN EN ISO 9001:2008 TÜV CERT No. 01 100 030458</p>		Abschlagsprüfung/Mill Test Certificate/Certif. de Calidade EN 10204:2004 / 3.1 Unsere Innere Verwaltung / Our Int. Ref. N/ refInt 5000038278 000010		Nr.: / Nro.: / Nrl.: 0000136628 Datum / Date / Data 19.12.2017							
Spezifikation / Standards / Normas TYPE 304/UNS S30400 and TYPE 304L/UNS S30403 acc. to ASTM A276/A276M-16a, ASTM A182/A182M-16a, ASTM A183/A193M-16, ASTM A179/A479M-16a, ASTM A320/A320M-15a, ASTM A314-15, ASTM A282-15 Prod. E, AMS QQ-S-763D, AMS 5630J, AMS 5847K, ASME SA479/SA479M, ASME SA276, ASME SA182/SA182M, ASME SA 193/SA193M, ASME SA320/SA320M, NACE MR0175-2015, execution as per											
Kunde / Customer / Cliente		Endgültiger Kunde / Final Customer / Cliente Final									
Bestell-Nr./Order Nr./Enc.Nr. c110766		Bestell-Nr./Order Nr./Enc.Nr. c110766.1									
Produktgruppe / Product Group / Grupo Produto AISI 304/L FLAT 1/4 X 1/2"		Gewicht / Weight / Peso	Bunde / Bundle / Atados								
Werkstoff-Nr. Material-no. Qualidade 1.4307		Werkstoff-Normbezeichnung / Material standard grade / Norma do material X 2 CrNi 18-9									
Beschreibung / Description / Descrição Stainless steel flat bars, hot rolled, heat treated, straightened and pickled US DFAR 252.225-7009; MELT SOURCE: France / MFG: Portugal.											
Schmelzen-Nr. Cast nr. / Fuso nro.		Chemische Analyse in % / Chemical composition in % / Analise química em %									
67736108	C EAF+AOD	0.018 Mo	0.525 Co	1.154 Cu	P N	0.029 0.080	S Ti	0.025 0.002	Cr	16.127	Ni 8.045
Proben-Nr. Test-Nr. Anstrahl-nr. 4038951.01.01	ASTM E399		ASTM A370								
	Keilschlagarbeit Impact Test Restlängen (Charpy V)		Streckgrenze Yield point Tensile limit Rp 0,2 %	Dehngrenze 1% point Límite de extensão Rp 1,0%	Zugfestigkeit Tensile strength Tensão de retura Rm	Dehnung Elongation Alongamento A5	Bruchdehnung Reduction of area Coat. Estricção				
	[J]		[Ksi]	[Ksi]	[Ksi]	[%]	[%]	[%]			
	48		57	93	53.9	56.4	70.1				
Visuelle Kontrolle Visual Inspection Inspeção visual		ASTM E10 Härte Hardness Dureza [HB]		ASTM A262 Practice E Korrosionsbeständigkeit IC Test Corroção intercristalina		Wärmebehandlung Heat treatment Tratamento térmico					
ASTM A484 Maßkontrolle Dimensional inspection Inspeção dimensional		ASTM E112 Korngröße Grain size Tamanho do grão		Abnahmeverantwortlicher Authorized Inspection Representative Inspector da Qualidade 396		Annealed Quenched 1900 °F (1050 °C) (water quenched)					
Verwechslungsprüfung Test of identity Teste de identificação		Makroskopische Untersuchung Macrographic test Material free from segregation defects.		Ok Ok		Vasco Ferraria (Q - VF)					
Bemerkungen / Remarks / Observações Country of origin: Portugal. No weld repair done: Material is free of mercury and radiation contamination.						Bollinghaus Steel, SA Hiermit bestätigen wir, dass das Material der oben genannten Spezifikation entspricht. We confirm that this material meets the specification according the mentioned standards. Confirmamos que este material respeita as especificações do acordo com as normas referidas.					

0308-10

SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
NOTE: AISI 303 NOT ACCEPTABLE

△ ASTM A276 OR ASTM A240

M304B T.TTT [X] WWW WWW
THICK| WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
AND "WWW" = WIDTH IN INCHES

△ EG. 0.5" x 3.0" BAR = M304B0.500X3.000
EG. 0.5" x 12.0" PLATE = M304B0.500X12.000

SPECIFICATION:
PART NUMBER:

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304B0.250x0.500
 DATE: 18/06/28

PO / BATCH NO.: P040153/S088677

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 219.64'
 QUANTITY INSPECTED: 219.64'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250"
 THICKNESS RECEIVED: 0.250"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<u>Y</u> <u>N</u>	
CORRECT FINISH	<u>Y</u> <u>N</u>	
CORROSION	<u>Y</u> <u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u> <u>N</u>	
CORRECT MATERIAL PER M-DRAWING	<u>Y</u> <u>N</u>	<u>ASTM A276</u>
CORRECT THICKNESS	<u>Y</u> <u>N</u>	
PHOTO REQUIRED	<u>Y</u> <u>N</u>	
CORRECT REF # TO LINK CERT	<u>Y</u> <u>N</u>	<u>UT: 67736108</u>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u> <u>N</u>	
CORRECT M# ON THE MATERIAL	<u>Y</u> <u>N</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<u>Y</u> <u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<u>Y</u> <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT/RD</u>	SIGNED OFF BY: _____
DATE: <u>18/06/28</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in